
























**Pattern No.: 1010348 - Yarn Quality Ärmelbündchen**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A, DRESS BLUE  2x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada		5						
Friction >	>	4A  -   -   Lyca   -		4						
				3						
Friction >	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   -   Draw separation thread   -   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2






## Pattern No.: 1010348 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>>	8A, LIGHT YELLOW  2x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle		8		8A  -   -   Residual yarn   -   -	<	Friction <
				7		7A, DRESS BLUE  1x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada	<	Friction <
				6		6A, PURPLE POTION  1x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle	<	Friction <
Friction >	>	5A, PURPLE POTION  1x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle		5				
Friction >	>	4A, DRESS BLUE  1x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada		4				
				3		3A, DRESS BLUE  4x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada	<4	Friction <
Friction >	>	2A  -   -   Comb thread   -   -		2		2A, DRESS BLUE  2x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada	<<	Friction <
Friction >	>>	1A, DRESS BLUE  2x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada		1		1A, LIGHT YELLOW  2x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010348 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
Friction >	>>	7A, LIGHT YELLOW  2x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle			7			
Friction >	>>	6A, DRESS BLUE  2x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada			6			
Friction >	>	5A, PURPLE POTION  1x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle			5			
Friction >	>	4A, DRESS BLUE  1x Nm 52/2   Tropical Nep   97% CO, 3% PES   Sawada			4			
						3A, LIGHT YELLOW  2x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle	<<	Friction <
Friction >	>	2A  -   -   Comb thread   -   -			2			
						1A, LIGHT YELLOW  2x Nm 48/2   Kiama   100% WV   Biella Yarn by Suedwolle	<<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

