














Pattern No.: 1010113 - Yarn Quality Kragen_1












A	B	C	D	E	D	C	B	A			
				8				8A - - Residual yarn - -	<	Friction <	
				7							
				6				6A - - Residual yarn - -	<	Friction <	
				5							
				4				4A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <	
				3							
				2				2A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <	
				1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

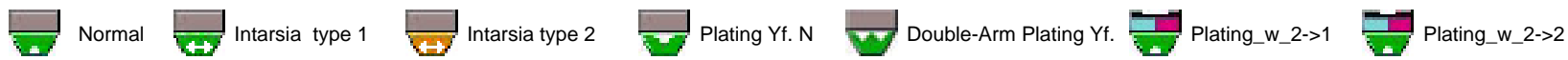


Pattern No.: 1010113 - Yarn Quality V-Teil(e)










A	B	C	D	E	D	C	B	A
Friction >	>	8A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun		8		8C - - Residual yarn - -	<	Friction <
Friction >	>	8B, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun						
Friction >	>	7A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS		7		7C, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
Friction >	>	7B, LEAF 1x Nm 100/4 BPM0771 100% CO BROS						
Friction >	>	6A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun		6		6C, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
Friction >	>	6B, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun				6D, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
Friction >	>	5A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS		5		5B, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
						5C, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
Friction >	>	4A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS		4		4C, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <

Friction >	>	4B, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS								4D, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <	
Friction >	>	3A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun					3					<	Friction <
Friction >	>	3B, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun										<	Friction <
Friction >	>	2A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS					2					<	Friction <
Friction >	>	2B, LEAF 1x Nm 100/4 BPM0771 100% CO BROS											
Friction >	>	1A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS					1					<	Friction <
Friction >	>	1B, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS										<	Friction <

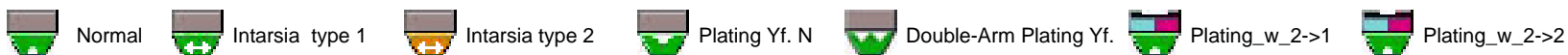
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010113 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun		8		8B - - Residual yarn - -	<	Friction <
				7		7A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
Friction >	>	6A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun		6				
Friction >	>	5A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS		5				
				4		4A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				3		3A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
				2		2A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				1		1A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010113 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8B - - Residual yarn - -	<	Friction <
Friction >	>	7A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS		7						
Friction >	>	6A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun		6						
				5				5A, LEAF 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				4						
				3				3A, FOG 1x Nm 120/2 M 80 100% SE JiaXing WenChun	<	Friction <
				2						
				1				1A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

