











**Pattern No.: 1110022 - Yarn Quality Zutaten**

| A | B | C  | D | E | D   | C | B   | A             |
|---|---|--|---|---|---|---|---|---------------|
|   |   |  |   | 8 |    |   | 8A, COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros | << Friction < |
|   |   |  |   | 7 |   |   |   |               |
|   |   |  |   | 6 |   |   |   |               |
|   |   |  |   | 5 |    |   | 5A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros    | << Friction < |
|   |   |  |   | 4 |    |   | 4A, COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros | << Friction < |
|   |   |  |   | 3 |   |   | 3A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros    | << Friction < |
|   | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |   |               |
|   | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |   |               |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110022 - Yarn Quality Ärmelbündchen**

| A | B | C   | D | E   | D | C   | B  | A          |
|---|---|---|---|---|---|---|----|------------|
|   |   |   |   | 8    |   | 8A, COFFEE   2x Nm 100/4   Pima Cotton  <br>100% Pima CO   Bros | << | Friction < |
|   |   |   |   | 7   |   |   |    |            |
|   |   |   |   | 6   |   |   |    |            |
|   |   |   |   | 5   |   |   |    |            |
|   |   |   |   | 4    |   | 4A, COFFEE   2x Nm 100/4   Pima Cotton  <br>100% Pima CO   Bros | << | Friction < |
|   |   |   |   | 3   |   |   |    |            |
|   | > | 2A   -   -   Comb thread   -   -            |   | 2  |   |   |    |            |
|   | > | 1A   -   -   Draw separation thread   -   - |   | 1  |   |   |    |            |

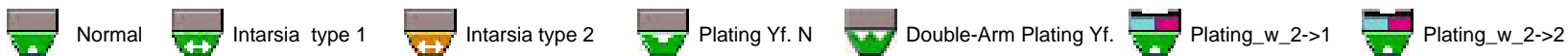
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110022 - Yarn Quality V-Teil(e) links**

| A          | B  | C  | D | E | D | C   | B  | A          |
|------------|----|--|---|---|---|---|----|------------|
|            |    |  |   |   |   | 8A  -   -   Residual yarn   -   -                           | <  | Friction < |
|            |    |  |   |   |   |   |    |            |
| Friction > | >> | 6A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros |   |   |   |   |    |            |
|            |    |  |   |   |   |   |    |            |
|            |    |  |   |   |   |   |    |            |
|            |    |  |   |   |   | 4A, COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros | << | Friction < |
|            |    |  |   |   |   | 3A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros    | << | Friction < |
|            | >  | 2A  -   -   Comb thread   -   -                          |   |   |   | 2A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros   | << | Friction < |
|            | >  | 1A  -   -   Draw separation thread   -   -               |   |   |   |   |    |            |

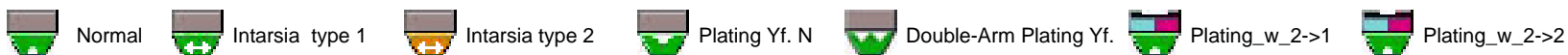
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 1110022 - Yarn Quality V-Teil(e) rechts**

| A          | B  | C  | D | E | D | C   | B  | A          |
|------------|----|--|---|---|---|---|----|------------|
|            |    |  |   |   |   | 8A  -   -   Residual yarn   -   -                           | <  | Friction < |
|            |    |  |   |   |   |   |    |            |
| Friction > | >> | 6A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros |   |   |   |   |    |            |
|            |    |  |   |   |   |   |    |            |
|            |    |  |   |   |   |   |    |            |
|            |    |  |   |   |   | 4A, COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros | << | Friction < |
|            |    |  |   |   |   | 3A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros    | << | Friction < |
|            | >  | 2A  -   -   Comb thread   -   -                          |   |   |   | 2A, SAND  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros   | << | Friction < |
|            | >  | 1A  -   -   Draw separation thread   -   -               |   |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1110022 - Yarn Quality R-Teil(e)**

| A | B | C  | D | E | D   | C | B | A   |    |            |
|---|---|--|---|---|---|---|---|---|----|------------|
|   |   |  |   | 8 |    |   |   | 8A  -   -   Residual yarn   -   -                           | <  | Friction < |
|   |   |  |   | 7 |   |   |   |   |    |            |
|   |   |  |   | 6 |   |   |   |   |    |            |
|   |   |  |   | 5 |   |   |   |   |    |            |
|   |   |  |   | 4 |    |   |   | 4A, COFFEE  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros | << | Friction < |
|   |   |  |   | 3 |   |   |   | 3A, RED  2x Nm 100/4   Pima Cotton   100% Pima CO   Bros    | << | Friction < |
|   | > | 2A  -   -   Comb thread   -   -            |   | 2 |  |   |   |   |    |            |
|   | > | 1A  -   -   Draw separation thread   -   - |   | 1 |  |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

