

Pattern No.: 0510114 - Yarn Quality

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A, VIOLET 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer		7		7B, YELLOW 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
Friction >	>	6A, YELLOW 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer		6		6B, ORANGE 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
						5A, ORANGE 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
Friction >	>	4A, ORANGE 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer		4		4B, VIOLET 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
						3A, VIOLET 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
	>	2A - Comb thread -		2		2B, YELLOW 1x 4,4/1 Nm Daiquiri 88% CO, 12% PBT Elité Raumer	<	Friction <
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2