



















**Pattern No.: 0910006 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5				
				4		4A, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2				
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal 
  Intarsia type 1 
  Intarsia type 2 
  Plating Yf. N 
  Double-Arm Plating Yf. 
  Plating\_w\_2->1 
  Plating\_w\_2->2








**Pattern No.: 0910006 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A, NEW SLIVER  1x Nm 36/2   Highfresh   100% WV   Novetex		5				5B, NEW SLIVER  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
Friction >	>	4A, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex		4				4B, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








**Pattern No.: 0910006 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   -   Residual yarn   -   -	<	Friction <
				7						
				6						
Friction >	>	5A, NEW SLIVER  1x Nm 36/2   Highfresh   100% WV   Novetex		5				5B, NEW SLIVER  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
Friction >	>	4A, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex		4				4B, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
				3						
	>	2A  -   -   Comb thread   -   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0910006 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A
				8 		8A  -   -   Residual yarn   -   -	<	Friction <
				7				
				6				
				5 		5A, NEW SLIVER  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
				4 		4A, OCEAN SPRAY  1x Nm 36/2   Highfresh   100% WV   Novetex	<	Friction <
				3				
	>	2A  -   -   Comb thread   -   -		2 				
Friction >	>	1A  -   -   Draw separation thread   -   -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

