











Pattern No.: 0810233 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	<<<	Friction <
				3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0810233 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	<<<	Friction <
				4				4A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	<<<	Friction <
Friction >	>>>	3A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her		3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810233 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	<<<	Friction <
Friction >	>>>	3A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her		3						
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810233 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
						4A, BLACK 3x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her	<<<	Friction <
Friction >	4>	3A, BLACK 4x Nm 91/4 XKA914AO 61% VI, 34% CV, 5% SE Chia Her						
Friction >	>	2A - Comb thread -						
Friction >	>	1A - Draw separation thread -				1B - Draw separation thread -	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

