








Pattern No.: 1810035 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				16				
				15		15A, GREY 3x dtex 167 f30 x1 PES SET 100% PES TWD Fibres	VVV	Storage ><
				14		14A, GREY 1x dtex 156/167 f30 x1 Elastic PES/EA Lederer	V	Storage <
				13				
				12				
				11				
				10		10A, BLACK 2x dtex 334 f72 x4 PES HE VW 100% PES TWD Fibres	VV	Storage >
				9				
				8				

							7											
							6							6A, RED 1x dtex 156/167 f30 x1 Elastic PES/EA Lederer	V	Storage <		
							5											
							4							4A, BLACK 1x dtex 156/167 f30 x1 Elastic PES/EA Lederer	V	Storage <		
							3											
							2							2A, BLACK 3x dtex 167 f30 x1 PES SET 100% PES TWD Fibres	VVV	Storage >>		
	V	1A 1x Draw separation thread -					1											

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

- Weft insert in feeder no. 6+10 with Bypass and tip E6.2.
 - Strength retraction force due to FKE's for E3,5.2

 - Presser foot with Y-groove.

 - Schussfaden in Fdf. 6+10 mit Bypass und Nüsschen E6.2.
 - FKE's für E3,5.2, wegen stärkerer Rückholkraft.

 - Einstreifer mit Y-Nut
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