








Pattern No.: 0910611 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	
				7				7A 1x Nm 28/2 Protection thread -	<	
				6						
				5				5A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
Friction >	>>>	4A, DARK BROWN 2x Nm 36/2 + 1x Lycra 22 dtex, PA 78 dtex Breton + 4495X 100% WV + 93,8% PA, 6,2% EA Botto Poala + Zimmermann		4						
				3				3A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

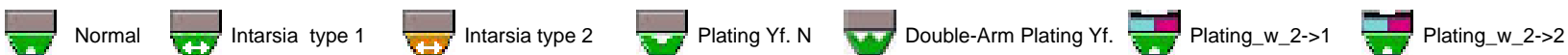
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













Pattern No.: 0910611 - Yarn Quality Leibteil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Protection thread -	<	
Friction >	>>	7A, NAVY 1x Nm 60/2 + 1x Lycra 22 dtex, PA 78 dtex Millennium SWE + 4495X 100% WV + 93,8% PA, 6,2% EA Zegna Baruffa + Zimmermann		7		7B, NAVY 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <
Friction >	>	6A, BEIGE 1x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa		6		6B, DARK BROWN 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa	<	Friction <
Friction >	>>	5A, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala		5		5B, DARK BROWN 3x Nm 36/2 Breton 100% WV Botto Poala	<<<	
Friction >	>	4A, NAVY 1x Nm 15/1 Point 65% WV, 20%PA, 10%WA, 5%VI Filpucci		4				
Friction >	>	3A, DARK BROWN 1x Nm 36/2 Breton 100% WV Botto Poala		3		3B, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
	>	2A 1x Comb thread -		2		2B, BEIGE 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<	Friction <
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910611 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	
				7				7A, NAVY 1x Nm 36/2 Breton 100% WV Botto Poala	<	Friction <
				6				6A, DARK BROWN 1x Nm 14 Mousse 70% WV, 30% PA Zegna Baruffa	<	Friction <
Friction >	>>	5A, OLIVE 2x Nm 36/2 Breton 100% WV Botto Poala		5				5B, DARK BROWN 3x Nm 36/2 Breton 100% WV Botto Poala	<<<	
Friction >	>	4A, NAVY 1x Nm 15/1 Point 65% WV, 20%PA, 10%WA, 5%VI Filpucci		4						
				3				3A, DARK BROWN 2x Nm 36/2 Breton 100% WV Botto Poala	<<	Friction <
	>	2A 1x Comb thread -		2				2B, BEIGE 2x Nm 60/2 Millennium SWE 100% WV Zegna Baruffa	<<	Friction <
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

MC-OS Setup 2 !
E_OKC_002.036.000_STOLL oder neuer

MC-operating system version: setup2

MC-Betriebssystem-Version: Setup2
