









**Pattern No.: 0510181 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5						
				4				4A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

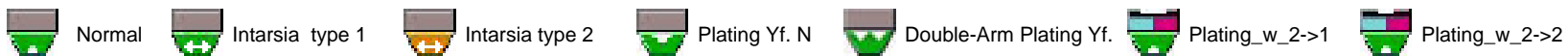
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0510181 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
				6						
				5				5A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				4				4A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

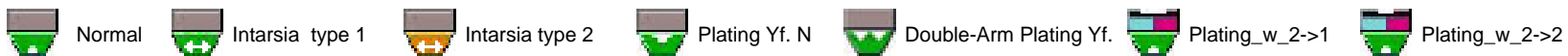
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







**Pattern No.: 0510181 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				4				4A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510181 - Yarn Quality Ärmel**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				4				4A  1x 17/1 Nm   SR-21178MT   84% VI, 11% PA, 3% ME, 2% EA   Svaco	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
				1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

