








**Pattern No.: 1810068 - Yarn Quality Strickteil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
						16A  1x   Protection thread   -	V	
						15A, BLUETTE 419  1x Nm 60   Glow   100% PES   Pinori Filati	V	
						14A, BLUETTE 419  1x Nm 60   Glow   100% PES   Pinori Filati	V	
	V	13A, ORANGE 402  1x Nm 60   Glow   100% PES   Pinori Filati						
	V	12A, GREEN 401  1x Nm 60   Glow   100% PES   Pinori Filati						
						12B, TURQUOISE 16/4728  1x Nm 60   Glow   100% PES   Pinori Filati	V	
						11A, PURPLE 420  1x Nm 60   Glow   100% PES   Pinori Filati	V	
	V	10A, TURQUOISE 16/4728  1x Nm 60   Glow   100% PES   Pinori Filati						
	V	9A, BLUETTE 419  1x Nm 60   Glow   100% PES   Pinori Filati						
						8A, NAVY 750  1x Nm 60/2   Fenice   100% WO   Igea	V	

							7					7A, GREEN 401   1x Nm 60   Glow   100% PES   Pinori Filati	V	
							6					6A, GREEN 401   1x Nm 60   Glow   100% PES   Pinori Filati	V	
							5					5A, BLUE 796+BLACK   1x Lycra 22 dtex, PA 78 dtex + 1x dtex 167 f34   4495X + Grilon KE-60   93,8% PA, 6,2% EA + CO-POLYESTER   Zimmermann + EMS-Griltech	V	
							4					4A, ORANGE 402   1x Nm 60   Glow   100% PES   Pinori Filati	V	
							3					3A, ORANGE 402   1x Nm 60   Glow   100% PES   Pinori Filati	V	
	V	2A   1x   Elastic thread   -					2							
	V	1A   1x   Draw separation thread   -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2