










**Pattern No.: 0710292 / S0333C20 - Yarn Quality Tandem left V-Teil(e)**


| A | B | C                                  | D  | E | D   | C                                   | B | A |
|---|---|------------------------------------|--|---|---|-------------------------------------|---|---|
|   | - | 8A  -   Draw separation thread   - |  | 8 |    | 8B  -   Elastic thread   -          | - |   |
|   |   |                                    |  | 7 |    | 7A, APPLICATION  1x Nm 60/2   -   - | - |   |
|   |   |                                    |  | 6 |    | 6A, CLOQUÉ  1x Nm 50/2   -   -      | - |   |
|   |   |                                    |  | 5 |    | 5A, BROWN  1x Nm 60/2   -   -       | - |   |
|   |   |                                    |  | 4 |    | 4A, WHITE  1x Nm 40/2   -   -       | - |   |
|   |   |                                    |  | 3 |   | 3A, GREY  1x Nm 16/1   -   -        | - |   |
|   |   |                                    |  |   |   | 3B, GREY  1x Nm 16/1   -   -        | - |   |
|   |   |                                    |  | 2 |  | 2A, CLOQUÉ  1x Nm 50/2   -   -      | - |   |
|   |   |                                    |  | 1 |  | 1A, BLACK  1x Nm 48/2   -   -       | - |   |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0710292 / S0333C20 - Yarn Quality Tandem right V-Teil(e)**

| A | B | C                                  | D | E | D | C                                   | B | A |
|---|---|------------------------------------|---|---|---|-------------------------------------|---|---|
|   | - | 8A  -   Draw separation thread   - |   | 8 |   | 8B  -   Elastic thread   -          | - |   |
|   |   |                                    |   | 7 |   | 7A, APPLICATION  1x Nm 60/2   -   - | - |   |
|   |   |                                    |   | 6 |   | 6A, CLOQUÉ  1x Nm 50/2   -   -      | - |   |
|   |   |                                    |   | 5 |   | 5A, BROWN  1x Nm 60/2   -   -       | - |   |
|   |   |                                    |   | 4 |   | 4A, WHITE  1x Nm 40/2   -   -       | - |   |
|   |   |                                    |   | 3 |   | 3A, GREY  1x Nm 16/1   -   -        | - |   |
|   |   |                                    |   |   |   | 3B, GREY  1x Nm 16/1   -   -        | - |   |
|   |   |                                    |   | 2 |   | 2A, CLOQUÉ  1x Nm 50/2   -   -      | - |   |

|  |  |  |  |  |  |  |  |   |   |  |  |  |                               |  |   |
|--|--|--|--|--|--|--|--|---|---|--|--|--|-------------------------------|--|---|
|  |  |  |  |  |  |  |  | 1 |  |  |  |  | 1A, BLACK  1x Nm 48/2   -   - |  | - |
|--|--|--|--|--|--|--|--|---|---|--|--|--|-------------------------------|--|---|

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2