










Pattern No.: 0410219 - Yarn Quality

| A | B | C | D | E | D | C | B | A |
|------------|---|---|--|---|---|---|---|------------|
| | > | 8A - Protection thread - | |  8 | | | | |
| | | | | 7  | | 7A - Elastic thread - | < | |
| Friction < | > | 6A 2x 10,5/1 Nm Shannara 38% WV, 38% PAC, 23% PA, 1% EA Raumer | |  6 | | | | |
| | | | | 5  | | 5A 2x 10,5/1 Nm Shannara 38% WV, 38% PAC, 23% PA, 1% EA Raumer | < | Friction > |
| Friction < | > | 4A 1x 30/2 Nm + 1x 46/1 Nm Cashwool + Image 100% WV + 80% Ray VI, 20% PES Zegna Baruffa + Lineapiù | |  4 | | | | |
| Friction < | > | 3A 3x 10,5/1 Nm Shannara 38% WV, 38% PAC, 23% PA, 1% EA Raumer | |  3 | | | | |
| | > | 2A - Comb thread - |  2 | |  | 2B 3x 10,5/1 Nm Shannara 38% WV, 38% PAC, 23% PA, 1% EA Raumer | < | Friction > |
| | > | 1A - Draw separation thread - | |  1 | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2