











**Pattern No.: 0510180 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8B  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				4						
				3						
	>	2A  1x   Comb thread   -		2						
				1						

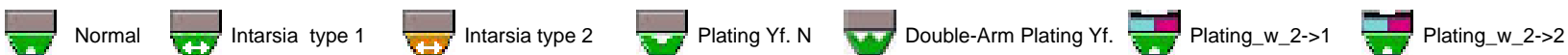
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia type 1
-  Intarsia type 2
-  Plating Yf. N
-  Double-Arm Plating Yf.
-  Plating\_w\_2->1
-  Plating\_w\_2->2




**Pattern No.: 0510180 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		7				
Friction >	>	6A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		6		6B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	5A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		5		5B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	4A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		4		4B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	3A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		3		3B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
	>	2A  -   Comb thread   -		2		2B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
Friction >	>	1A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		1		1B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track
















**Pattern No.: 0510180 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		7		7B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
Friction >	>	6A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		6		6B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				5		5A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	4A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		4		4B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	3A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		3		3B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
	>	2A  -   Comb thread   -		2		2B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
Friction >	>	1A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		1		1B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <

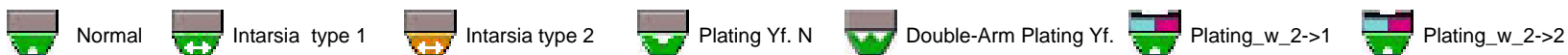
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














**Pattern No.: 0510180 - Yarn Quality Ärmel links**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		7		7B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
Friction >	>	6A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		6		6B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				5		5A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				4		4A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	3A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		3		3B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
	>	2A  -   Comb thread   -		2		2B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
				1		1A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 0510180 - Yarn Quality Ärmel rechts**

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>	7A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson		7		7B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
				6		6B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				5		5A, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
				4		4B, GREEN  1x 40/2 Nm   C31701HAX   100% CO   Bondson	<	Friction <
Friction >	>	3A, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		3		3B, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
	>	2A  -   Comb thread   -		2		2B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <
Friction >	>	1A, YELLOW  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco		1		1B, WHITE  1x 46/2 Nm   AY-452304   93% PC, 7% EA   Svaco	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

