














**Pattern No.: 1110155 - Yarn Quality Zutaten**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7						
				6						
				5				5A  3x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<<	Friction <
				4						
				3						
Friction >	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

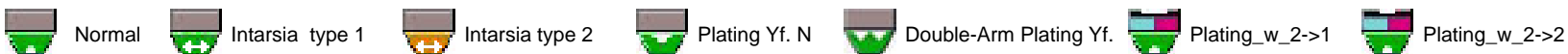
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track











**Pattern No.: 1110155 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
				6				6A, BEIGE  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				5				5A, BLACK  1x Nm 2,3   Park   76% CO, 24% PA   BE.MI.VA.	<	Friction <
				4				4A, BRONZE  3x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<<	Friction <
				3				3A, BRONZE  3x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












**Pattern No.: 1110155 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
				6				6A, BEIGE  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				5				5A, BLACK  1x Nm 2,3   Park   76% CO, 24% PA   BE.MI.VA.	<	Friction <
				4				4A, BRONZE  3x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<<	Friction <
				3				3A, BRONZE  3x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				1B, BLACK  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1110155 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
				7				7A, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
				6				6A, BEIGE  2x Nm 15   Camelot   58% WM, 32% PA, 10% WV   Lineapiù	<<	Friction <
				5				5A, BLACK  1x Nm 2,3   Park   76% CO, 24% PA   BE.MI.VA.	<	Friction <
				4				4A, BRONZE  3x Nm 24   Giselle   63% VI, 37% PA   Lineapiù	<<<	Friction <
				3				3A, BRONZE  3x Nm 60/2   Millennium   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	2A  -   Comb thread   -		2				2B, GREY GREEN  1x Nm 1,2   Ulisse   100% WV   Sesia	<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

