





Pattern No.: 1010182 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5						
				4				4A 1x Nm 30/2 Endurance 80% WV, 20%PA AFT	<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

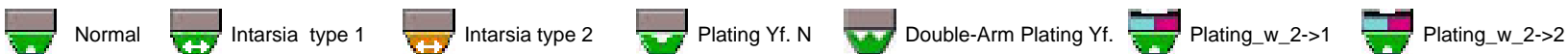
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010182 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, LIGHT GRAY 1x Nm 30/2 Aer8 50% PES, 50% PVA AFT		8		8B - - Residual yarn - -	<	Friction <
Friction >	>	7A, DARK GRAY 1x Nm 30/2 Aer8 50% PES, 50% PVA AFT		7				
Friction >	>>	6A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT		6				
Friction >	>>	5A, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT		5				
				4		4A, BLUE 1x Nm30/2 Endurance 80% WV 20% PA AFT	<	Friction <
				3		3A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
	>	2A - - Comb thread - -		2		2B, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
Friction >	>	1A - - Draw separation thread - -		1				

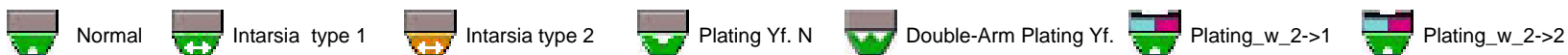
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 1010182 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, LIGHT GRAY 1x Nm 30/2 Aer8 50% PES, 50% PVA AFT		8		8B - - Residual yarn - -	<	Friction <
Friction >	>	7A, DARK GRAY 1x Nm 30/2 Aer8 50% PES, 50% PVA AFT		7				
Friction >	>>	6A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT		6				
Friction >	>>	5A, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT		5				
				4		4A, BLUE 1x Nm30/2 Endurance 80% WV 20% PA AFT	<	Friction <
				3		3A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
	>	2A - - Comb thread - -		2		2B, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010182 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A, BLUE 1x Nm 30/2 Endurance 80% WV, 20% PA AFT			7			
Friction >	>>	6A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT			6			
Friction >	>>	5A, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT			5			
						4A, BLUE 1x Nm 30/2 Endurance 80% WV, 20% PA AFT	<	Friction <
						3A, BLUE 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
	>	2A - - Comb thread - -		2		2B, BLACK 2x Nm 30/2 Endurance 80% WV, 20% PA AFT	<<	Friction <
Friction >	>	1A - - Draw separation thread - -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

