















Pattern No.: 0910111 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa		8		8B - Residual yarn -	<	Friction <
Friction >	>	7A, ATLANTIC 1x Nm 60/2 Millennium 100% WV Zegna Baruffa		7		7B, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				6		6A, ATLANTIC 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				5				
				4		4A, GREY GREEN 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	3A, POISON GREEN 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		3				
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0910111 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
Friction >	>	4A, POISON GREEN, TRIMMING 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		4						
				3						
Friction >	>	2A - Comb thread -		2				2B, WHITE, POCKET BAG 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	1A - Draw separation thread -		1						

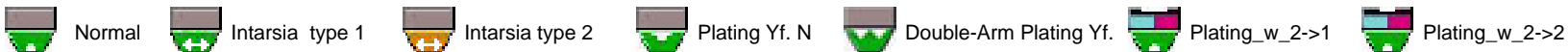
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track














Pattern No.: 0910111 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa		8		8B - Residual yarn -	<	
				7		7A, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				6		6A, ATLANTIC 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				5		5A, MINT 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, POISON GREEN 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		4				
Friction >	>	3A, POISON GREEN 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		3				
	>	2A - Comb thread -		2		2B, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -		1		1B, GREY GREEN 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <

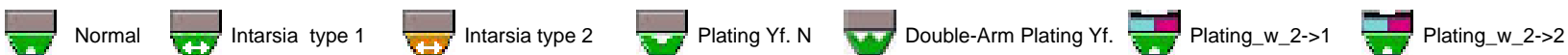
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910111 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
Friction >	>	8A, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa		8		8B - Residual yarn -	<	
				7		7A, GRAPHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				6		6A, ATLANTIC 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
				5		5A, MINT 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, POISON GREEN 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		4				
Friction >	>	3A, POISON GREEN 1x 76 dtex f 64x2 Trevira Bioactive S 05410 100% PES Trevira		3				
	>	2A - Comb thread -		2		2B, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
	>	1A - Draw separation thread -		1		1B, GREY GREEN 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910111 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
						3A, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	2A - Comb thread -				2B, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910111 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
						3A, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	2A - Comb thread -				2B, WHITE 1x Nm 60/2 Millennium 100% WV Zegna Baruffa	<	Friction <
Friction >	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

