












**Pattern No.: 1810051 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				16				16A  1x   Residual yarn   -	V	
				15						
				14						
				13						
				12				12A, OLIVE  1x Nm 60   Glow   100% PES   PINORI	V	
				11				11A, BLUE  1x Nm 60   Glow   100% PES   PINORI	V	
				10				10A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	V	
				9				9A, BLACK  1x Nm 60   Glow   100% PES   PINORI	V	
				8						

V	7A, OLIVE  1x Nm 60   Glow   100% PES   PINORI					7							
V	6A, BLUE  1x Nm 60   Glow   100% PES   PINORI					6							
V	5A, BLACK  1x Nm 60   Glow   100% PES   PINORI					5							
V	4A  1x   Residual yarn   -					4							
						3							
						2							
V	1A  1x   Draw separation thread   -				1						1B  1x   Draw separation thread   -	V	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2