

Pattern No.: 0710172 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30/2 Protection thread -	<	
	>	7A 1x Nm 30/2 Protection thread -				7B, BLUE 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
						6A, BLUE 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
	>	5A, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea						
						4A, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea	<	
						3A, DARK BLUE 2x Nm 25 Melby 85% AC, 15% PA Igea	<<	Friction <
	>	2A - Comb thread -				2B, BLUE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<<	Friction <
	>	1A - - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710172 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 30/2 Protection thread -	<	
	>	7A 1x Nm 30/2 Protection thread -						
						6A, BLUE 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<	Friction <
						4A, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea	<	
	>	2A - Comb thread -				2B, BLUE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia	<<	Friction <
	>	1A - - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N













Plating_w_2->1



Plating_w_2->2

Pattern No.: 0710172 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 30/2 Protection thread -			8			
					7			7B, BLUE 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia
Friction >	>	6A, BLUE 1x Nm 50/2 Skip 70% VI, 30% PBT Sesia			6			
	>	5A, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea			5			5B, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea
					4			4A, DARK BLUE 1x Nm 25 Melby 85% AC, 15% PA Igea
					3			3A, DARK BLUE 2x Nm 25 Melby 85% AC, 15% PA Igea
	>	2A - Comb thread -			2			2B, BLUE 2x Nm 50/2 Skip 70% VI, 30% PBT Sesia
	>	1A - - Draw separation thread -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2