







**Pattern No.: 0710240 - Yarn Quality K&W**

| A          | B  | C   | D | E | D   | C | B | A   |    |            |
|------------|----|---|---|---|---|---|---|---|----|------------|
|            |    |   |   | 8 |    |   |   | 8A  -   Residual yarn   -                           | <  | Friction < |
|            |    |   |   | 7 |   |   |   |   |    |            |
|            |    |   |   | 6 |   |   |   |   |    |            |
|            |    |   |   | 5 |    |   |   | 5A  2x Nm 3,6   Cubalibre   60% CO, 40% PC   Raumer | << | Friction < |
|            |    |   |   | 4 |    |   |   | 4A  2x Nm 3,6   Cubalibre   60% CO, 40% PC   Raumer | << | Friction < |
| Friction > | >> | 3A  2x Nm 3,6   Cubalibre   60% CO, 40% PC   Raumer |   | 3 |   |   |   |   |    |            |
|            | >  | 2A  -   Comb thread   -                             |   | 2 |  |   |   |   |    |            |
| Friction > | >  | 1A  -   Draw separation thread   -                  |   | 1 |  |   |   |   |    |            |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

