













Pattern No.: 1110154 - Yarn Quality Zutaten

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

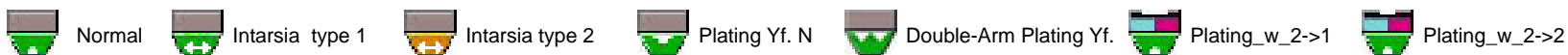
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 1110154 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, GRAPE 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <
				4				4A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

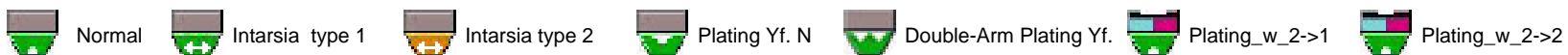
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 1110154 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, GRAPE 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <
				4				4A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

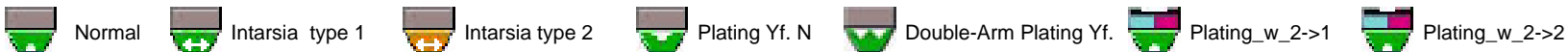
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 1110154 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, GRAPE 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <
				4				4A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110154 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6				6A, GRAPE 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
				5				5A, BLACK 1x Nm 2,3 Park 76% CO, 24% PA BE.MI.VA.	<	Friction <
				4				4A, RED 1x Nm 1,2 Ulisse 100% WV Sesia	<	Friction <
				3				3A, GREY 1x Nm 2,9 Airsoft 45% WV, 45% PES, 10% PC Igea	<	Friction <
Friction >	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

