



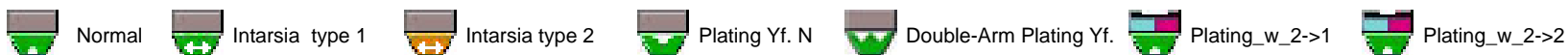







Pattern No.: 0810540 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>	7A, LUNAR ROCK 1x Nm 51 R2245 74% VI, 26% PA Hotta			7			
Friction >	>	6A, SUGAR SNAP 1x Nm 48/2 CT-3869 68% CO, 32% PES Svaco			6			
						5A, LUNAR ROCK 1x Nm 51 R2245 74% VI, 26% PA Hotta	<	Friction <
						4A, SUGAR SNAP 1x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<	Friction <
	>	2A - - Comb thread - -			2			
Friction >	>	1A - - Draw separation thread - -			1			

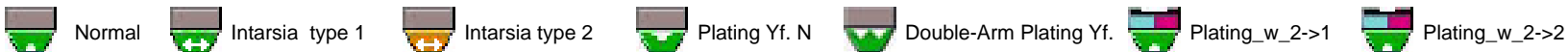
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0810540 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5A, LUNAR ROCK 1x Nm 51 R2245 74% VI, 26% PA Hotta	<	Friction <
				4				4A, SUGAR SNAP 1x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810540 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5A, LUNAR ROCK 2x Nm 51 R2245 74% VI, 26% PA Hotta	<<	Friction <
				4				4A, SUGAR SNAP 1x Nm 48/2 CT-3869 68% CO, 32% PES Svaco	<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

