








Pattern No.: 0810592 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				4						
Friction >	4 >	3A, DARK DENIM 4x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK		3				3B, CLEAR WHITE 3x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<<	Friction <
	>	2A - Comb thread -		2				2B, CLEAR WHITE 4x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	< 4	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0810592 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -						
						6A, DARK DENIM 1x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<	Friction <
						5A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
Friction >	>>>	4A, CLEAR WHITE 3x Nm 100/4 SS 62034 Agata 100% CO Xinnuo						
Friction >	4 >	3A, DARK DENIM 4x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK				3B, CLEAR WHITE 3x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<<	Friction <
	>	2A - Comb thread -				2B, CLEAR WHITE 4x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	< 4	Friction <
Friction >	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810592 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5				5A, DARK DENIM 3x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK	<<<	Friction <
				4						
Friction >	4 >	3A, DARK DENIM 4x Nm 48/2 Tango 85% CO, 10% SE, 5% WS YSK		3				3B, CLEAR WHITE 3x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	<<<	Friction <
	>	2A - Comb thread -		2				2B, CLEAR WHITE 4x Nm 100/4 SS 62034 Agata 100% CO Xinnuo	< 4	Friction <
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

