






Pattern No.: 1410117 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	
				7						
				6				6A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa	<+<	Friction <
				5						
				4						
Friction >	>+>	3A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa		3						
	>	2A 1x Comb thread -		2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track












Pattern No.: 1410117 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Protection thread -	<	
						6A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa	<+<	Friction <
Friction >	>	5A, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa				5B, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa						
Friction >	>>	3A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa						
	>	2A 1x Comb thread -				2B, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1410117 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 28/2 Protection thread -	<	
				7						
				6				6A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa	<+<	Friction <
Friction >	>	5A, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		5				5B, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa		4						
Friction >	>>	3A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa		3						
	>	2A 1x Comb thread -		2				2B, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410117 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A 1x Nm 58 Sand 87% VI, 13% PA Lineapiù						
						6A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa	<+<	Friction <
						5A, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
						3A 1x Nm 67 Glacé 70% CO, 30% PES Sesia	<	Friction <
	>	2A 1x Comb thread -				2B, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2

Pattern No.: 1410117 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
						8A 1x Nm 28/2 Protection thread -	<	
Friction >	>	7A 1x Nm 58 Sand 87% VI, 13% PA Lineapiù						
						6A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa	<+<	Friction <
Friction >	>	5A, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa				5B, BEIGE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
Friction >	>	4A, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa						
Friction >	>>	3A 1x Nm 67 + 1x Nm 60/2 Glacé + Millennium 70% CO, 30% PES + 100% WV Sesia + Zegna Baruffa				3B 1x Nm 67 Glacé 70% CO, 30% PES Sesia	<	Friction <
	>	2A 1x Comb thread -				2B, SKY BLUE 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<	Friction <
	>	1A 1x Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2