















**Pattern No.: 1010499 - Yarn Quality V-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
						7A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						6A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	5A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		5		5B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	4A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		4		4B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						3A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
	>	2A  -   -   Comb thread   -   -		2		2B, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










**Pattern No.: 1010499 - Yarn Quality R-Teil(e) SEN\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
						6A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	5A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		5		5B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	4A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		4		4B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						3A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
	>	2A  -   -   Comb thread   -   -		2		2B, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



**Pattern No.: 1010499 - Yarn Quality Ärmel SEN\_1**

A	B	C	D	E	D	C	B	A
						8A  -   -   Residual yarn   -   -	<	Friction <
						7A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						6A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	5A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		5		5B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	4A, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros		4		4B, COFFEE  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
						3A, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
	>	2A  -   -   Comb thread   -   -		2		2B, SAND  1x Nm 100/4   Pima Cotton   100% Pima CO   Bros	<	Friction <
Friction >	>	1A  -   -   Draw separation thread   -   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

