

Pattern No.: 1110242 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>>	6A 2x Nm 30/2 - 100%PES AFT Yarn						
						4A 2x Nm 30/2 Cashfeel 100% WV Xinao	<<	Friction <
						3A 2x Nm 30/2 - 100%PES AFT Yarn	<<	Friction <
	>	2A - - Comb thread - -				2B 1x Nm 3.7 Nepia 100% PA Sawada	<	Friction <
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110242 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>>	6A 2x Nm 30/2 - 100%PES AFT Yarn						
						4A 2x Nm 30/2 Cashfeel 100% WV Xinao	<<	Friction <
						3A 2x Nm 30/2 - 100%PES AFT Yarn	<<	Friction <
	>	2A - - Comb thread - -				2B 1x Nm 3.7 Nepia 100% PA Sawada	<	Friction <
Friction >	>	1A - - Draw separation thread - -						

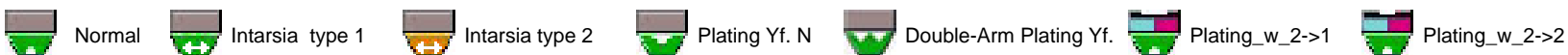
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110242 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
Friction >	>>	7A 2x Nm 30/2 Cashfeel 100% WV Xinao						
Friction >	>>	6A 2x Nm 30/2 - 100%PES AFT Yarn						
Friction >	>	5A 1x Nm 3.7 Nepia 100% PA Sawada						
						4A 2x Nm 30/2 Cashfeel 100% WV Xinao	<<	Friction <
						3A 2x Nm 30/2 - 100%PES AFT Yarn	<<	Friction <
	>	2A - - Comb thread - -				2B 1x Nm 3.7 Nepia 100% PA Sawada	<	Friction <
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1110242 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
						8A - - Residual yarn - -	<	Friction <
						4A 2x Nm 30/2 Cashfeel 100% WV Xinao	<<	Friction <
						3A 2x Nm 30/2 - 100%PES AFT Yarn	<<	Friction <
	>	2A - - Comb thread - -				2B 1x Nm 3.7 Nepia 100% PA Sawada	<	Friction <
Friction >	>	1A - - Draw separation thread - -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

