







Pattern No.: 1810034 - Yarn Quality Kragen\_1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8		8A  1x Nm 14/2   Protection thread   -	<	

							7							
							6						6A, BLACK   4x Nm 30/1   Daytona   100% PP   Sesia	<<>>
							5							
							4						4A, BLACK   1x Nm 8   Roller   83% VI, 17% PA   Filpucci	<
							3							
	>	2A   1x   Comb thread   -					2							
	>	1A   1x   Draw separation thread   -					1						1B, BLACK   2x Nm 30/1   Daytona   100% PP   Sesia	<>

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810034 - Yarn Quality V-Teil(e) links**

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 28/2   Protection thread   -	<	
				15						
				14						
				13						
				12						
				11						
				10				10A, RED  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
				9				9A, GREEN  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
				8				8A, BLACK  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	

							7						7A, WHITE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							6						6A, BLUE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							5								
							4								
							3								
	>						2						2A   1x   Comb thread   -		
	>						1						1A   1x   Draw separation thread   -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810034 - Yarn Quality V-Teil(e) rechts**

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8				
						16A  1x Nm 28/2   Protection thread   -	<	
						10A, RED  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
						9A, GREEN  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
						8A, BLACK  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	

						7					7A, WHITE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
						6					6A, BLUE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
						5							
						4							
						3							
	>				2A   1x   Comb thread   -			2					
	>				1A   1x   Draw separation thread   -			1					

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810034 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A
				16			16A  1x Nm 28/2   Protection thread   -	<
				15				
				14				
				13				
				12				
				11				
				10			10A, RED  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<
				9			9A, GREEN  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<
				8			8A, BLACK  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<

							7						7A, WHITE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							6						6A, BLUE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							5								
							4								
							3								
	>						2						2A   1x   Comb thread   -		
	>						1						1A   1x   Draw separation thread   -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.







Plating\_w\_2->1







Plating\_w\_2->2



Pattern No.: 1810034 - Yarn Quality Ärmel links 1

A	B	C	D	E	D	C	B	A
				16				
				15				
				14				
				13				
				12				
				11				
				10				
				9				
				8				
						16A  1x Nm 28/2   Protection thread   -	<	
						10A, RED  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
						9A, GREEN  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
						8A, BLACK  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	

							7						7A, WHITE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							6						6A, BLUE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							5								
							4								
							3								
	>						2						2A   1x   Comb thread   -		
	>						1						1A   1x   Draw separation thread   -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating\_w\_2->1



Plating\_w\_2->2

Pattern No.: 1810034 - Yarn Quality Ärmel rechts 1

A	B	C	D	E	D	C	B	A		
				16				16A  1x Nm 28/2   Protection thread   -	<	
				15						
				14						
				13						
				12						
				11						
				10				10A, RED  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
				9				9A, GREEN  2x dtex 76 f24 x1   Diolen® text. SET trilobal   100% PES   TWD Fibres	<<	
				8				8A, BLACK  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	

							7						7A, WHITE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							6						6A, BLUE   1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	
							5								
							4								
							3								
	>						2						2A   1x   Comb thread   -		
	>						1						1A   1x   Draw separation thread   -		

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1810034**

**Other Requirements:**

OS-Mc: E\_EKC\_000.177.000\_STOLL

---