







**Pattern No.: 0710083 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
Friction >	>>>	8A, PINK  3x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		8		8B  -   Residual yarn   -	<	Friction <
Friction >	>>	7A, WHITE  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		7				
				6		6A, PINK  3x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<<	Friction <
				5		5A, WHITE  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<	Friction <
Friction >	>>>	4A, PINK  3x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		4				
Friction >	>>	3A, WHITE  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci		3		3B, PINK  3x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<<	Friction <
Friction >	>	2A  -   Comb thread   -		2		2B, PINK  2x Nm 27   Spiritual   80% VI, 20% PA Stretch   Filpucci	<<	Friction <
Friction >	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2