






**Pattern No.: 0710056 - Yarn Quality Tandem left V-Teil(e)**

A	B	C	D	E	D	C	B	A
	>	8A  -   Draw separation thread   -			8			
					7			
					6			
					5			
	>	4A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa			4			
					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	>
	>>	2A  2x Nm 14/2   Cross   Protection thread   50% WV, 50% PC   Raumer			2			
					1		1A  2x Nm 14/2   Cross   Protection thread   50% WV, 50% PC   Raumer	>>

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N






Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710056 - Yarn Quality Tandem right V-Teil(e)**

A	B	C	D	E	D	C	B	A
	<	8A  -   Draw separation thread   -			8			
					7			
					6			
					5			
	<	4A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa			4			
					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	<
	<<	2A  2x Nm 14/2   Cross   Protection thread   50% WV, 50% PC   Raumer			2			
					1		1A  2x Nm 14/2   Cross   Protection thread   50% WV, 50% PC   Raumer	<<

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					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	>
	>	2A  -   Protection thread   -			2			
					1		1A  -   Protection thread   -	>

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Normal



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Plating Yf. N





Plating\_w\_2->1



Plating\_w\_2->2

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A	B	C	D	E	D	C	B	A
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					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	<
	<	2A  -   Protection thread   -			2			
					1		1A  -   Protection thread   -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N





Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710056 - Yarn Quality Tandem left Ärmel**

A	B	C	D	E	D	C	B	A
	>	8A  -   Draw separation thread   -			8			
					7			
					6			
					5			
					4			
					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	>
	>	2A  -   Protection thread   -			2			
					1		1A  -   Protection thread   -	>

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N





Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 0710056 - Yarn Quality Tandem right Ärmel

A	B	C	D	E	D	C	B	A
	<	8A  -   Draw separation thread   -			8			
					7			
					6			
					5			
					4			
					3		3A  1x Nm 3   Extrafine-Air   80% WV, 20% PA   Zegna Baruffa	<
	<	2A  -   Protection thread   -			2			
					1		1A  -   Protection thread   -	<

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0710056**

**Other Requirements:**

Schutzfaden einzeln durch Aufholspanner einfädeln Wert 1

Grundfarbe Aufholspanner Wert 2

Trennfaden Wert 2,5

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