









Pattern No.: 1310031 - Yarn Quality Zutaten_1

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|----|---|--------------------------------|---|---|
| | | | | 16 | | | | |
| | | | | 15 | | | | |
| | | | | 14 | | | | |
| | | | | 13 | | | | |
| | | | | 12 | | | | |
| | | | | 11 | | | | |
| | | | | 10 | | | | |
| | | | | 9 | | | | |
| | | | | 8 |  | 8A 1x Protection thread - | V | |

| | | | | | | | | | | | | | | |
|--|---|-------------------------------------|--|--|--|--|---|---|--|---|--|---|---|--|
| | | | | | | | 7 |  | | | | 7A, CREAM 1x Nm 28/4 Osiride 100% CO Filmar | V | |
| | | | | | | | 6 |  | | | | 6A, RED 1x Nm 12/2 Indigo Yarn 100% CO Unitin | V | |
| | | | | | | | 5 | | | | | | | |
| | | | | | | | 4 |  | | | | 4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea | V | |
| | | | | | | | 3 |  | | | | 3A, INDIGO 1x Nm 35/2 Indigo 11 100% CO Unitin | V | |
| | V | 2A 1x Comb thread - | | | | | 2 |  | |  | | 2B, ECRU 1x Nm 6 Fluid 40% CO, 30% LI, 30% PC Igea | V | |
| | V | 1A 1x Draw separation thread - | | | | | 1 |  | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.
















Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310031 - Yarn Quality V-Teil(e)

| A | B | C | D | E | D | C | B | A |
|---|---|--------------------------------|---|----|---|--------------------------------|---|---|
| | | | | 16 | | | | |
| | | | | 15 | | | | |
| | | | | 14 | | | | |
| | | | | 13 | | | | |
| | | | | 12 | | | | |
| | | | | 11 | | | | |
| | | | | 10 | | | | |
| | | | | 9 | | | | |
| | V | 8A 1x Protection thread - | | 8 | | 8B 1x Protection thread - | V | |

| | | | | | | | | | | |
|----|---|--|--|---|---|---|--|--|---|----|
| V | 7A, CREAM 1x Nm 28/4 Osiride 100% CO Filmar | | |  | 7 |  | | | 7B, CREAM 1x Nm 28/4 Osiride 100% CO Filmar | V |
| V | 6A, RED 1x Nm 12/2 Indigo Yarn 100% CO Unitin | | |  | 6 |  | | | 6B, RED 1x Nm 12/2 Indigo Yarn 100% CO Unitin | V |
| VV | 5A, INDIGO 2x Nm 50/2 Indigo 11 100% CO Unitin | | |  | 5 |  | | | 5B, INDIGO 2x Nm 50/2 Indigo 11 100% CO Unitin | VV |
| V | 4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea | | |  | 4 |  | | | 4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea | V |
| V | 3A, INDIGO 1x Nm 35/2 Indigo 11 100% CO Unitin | | |  | 3 |  | | | 3B, INDIGO 1x Nm 35/2 Indigo 11 100% CO Unitin | V |
| V | 2A 1x Comb thread - | | |  | 2 |  | | | 2B, ECRU 1x Nm 6 Fluid 40% CO, 30% LI, 30% PC Igea | V |
| V | 1A 1x Draw separation thread - | | |  | 1 | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.















Plating_w_2->1



Plating_w_2->2

Pattern No.: 1310031 - Yarn Quality R-Teil(e)

| A | B | C | D | E | D | C | B | A |
|---|---|---|---|----|---|--------------------------------|---|---|
| | | | | 16 | | | | |
| | | | | 15 | | | | |
| | | | | 14 | | | | |
| | | | | 13 | | | | |
| | | | | 12 | | | | |
| | | | | 11 | | | | |
| | | | | 10 | | | | |
| | | | | 9 | | | | |
| | | | | 8 |  | 8A 1x Protection thread - | V | |

| | | | | | | | | | | | | |
|----|---|--|--|--|---|---|--|---|--|--|---|----|
| V | 7A, CREAM 1x Nm 28/4 Osiride 100% CO Filmar | | | |  | 7 | | | | | | |
| V | 6A, RED 1x Nm 12/2 Indigo Yarn 100% CO Unitin | | | |  | 6 | | | | | | |
| VV | 5A, INDIGO 2x Nm 50/2 Indigo 11 100% CO Unitin | | |  | | 5 | |  | | | 5B, INDIGO 2x Nm 50/2 Indigo 11 100% CO Unitin | VV |
| V | 4A, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea | | |  | | 4 | |  | | | 4B, ECRU 1x Nm 18 Lotus 90% CO, 10% LI Igea | V |
| V | 3A, INDIGO 1x Nm 35/2 Indigo 11 100% CO Unitin | | |  | | 3 | |  | | | 3B, INDIGO 1x Nm 35/2 Indigo 11 100% CO Unitin | V |
| V | 2A 1x Comb thread - | | |  | | 2 | |  | | | 2B, ECRU 1x Nm 6 Fluid 40% CO, 30% LI, 30% PC Igea | V |
| V | 1A 1x Draw separation thread - | | | |  | 1 | | | | | | |

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2