












Pattern No.: 0610201 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A
	>	8A - Protection thread -		8		8B - Protection thread -	<	
				7				
Storage >	>	6A 1x 78 dtex f 46x4 PA6.6 100% PA Otex-Ohlinger		6		6B 1x 78 dtex f 46x4 PA6.6 100% PA Otex-Ohlinger	<	Storage <
				5		5A 1x 78 dtex f 46x4 PA6.6 100% PA Otex-Ohlinger	<	Storage <
Storage >	>	4A 1x 78 dtex f 46x4 PA6.6 100% PA Otex-Ohlinger		4				
				3		3A 2x 78 dtex f 46x4 PA6.6 100% PA Otex-Ohlinger	<<	Storage <
	>	2A - Comb thread -		2		2B 2x PA6.6 text. 78/1 dtex, Lycra 420 dtex 6350 N Elastic thread 67,5 % PA, 32,5 % EA Zimmermann	<	Storage <
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating_w_2->1



Plating_w_2->2

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Other Requirements:

Benötigte SFE 2x links / 5x rechts
FDF 4a/5a/6a/6b je 2 rote Ringe am SFE
