



Pattern No.: 1610053 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A
						16B 1x Nm 50/2 Protection thread -	v	
	v	10A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann						

						7							
	v	6A, MIDNIGHT BLUE 3011 1x dtex 78 f 46x3 PA 6.6 100% PA Otex Textilveredlung					6						
							5						
							4						
							3						
							2						
	v	1A 1x Draw separation thread -					1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.










Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610053 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	v	16A 1x Nm 50/2 Protection thread -		16		16B 1x Nm 50/2 Protection thread -	v	
				15				
				14				
				13				
				12				
				11				
				10		10A, PURPLE BLUE 027718 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	v	
				9		9A, DARK BROWN 027088 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	v	
				8				

							7							
							6							
							5				5A, BLUE 11121 1x Nm 60/1 Burke (Banda TEC) 100% WV Suedwollegroup	v		
							4							
							3				3A, BLACK 8010 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	2v		
							2							
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating_w_2->1



Plating_w_2->2

Pattern No.: 1610053 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	v	16A 1x Nm 50/2 Protection thread -		16		16B 1x Nm 50/2 Protection thread -	v	
				15				
				14				
	v	13A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann		13				
				12				
				11				
				10		10A, PURPLE BLUE 027718 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	v	
				9		9A, DARK BROWN 027088 1x Nm 30/2 Cashwool 100% WV Zegna Baruffa	v	
				8				

	v	7A, BLACK 421 1x Nm 60 Glow 100% PES Pinori Filati					7							
							6							
							5					5A, BLUE 11121 1x Nm 60/1 Burke (Banda TEC) 100% WV Suedwollegroup	v	
	v	4A, BLUE 11121 1x Nm 60/1 Burke (Banda TEC) 100% WV Suedwollegroup					4							
							3					3A, BLACK 8010 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	2v	
							2					2A 1x Draw separation thread -	v	
	v	1A 1x Draw separation thread -					1							

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2