








**Pattern No.: 0610026 - Yarn Quality Tandem left Front(s)**

A	B	C	D	E	D	C	B	A
				8				
Friction >	>>	7A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			7			
Friction >	>>	6A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			6			
Friction >	>>	5A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			5			
Friction >	>>	4A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			4			
Friction >	>>	3A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			3			
	>	2A  1x   Comb thread   -			2			
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N










Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610026 - Yarn Quality Tandem right Front(s)**

A	B	C	D	E	D	C	B	A
				8				
				7 		7B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				6 		6B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				5 		5B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				4 		4B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				3 		3B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				2 		2B  1x   Comb thread   -	<	
				1 		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610026 - Yarn Quality Tandem left Back(s)**

A	B	C	D	E	D	C	B	A
				8				
				7				
Friction >	>>	6A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			6			
Friction >	>>	5A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			5			
Friction >	>>	4A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			4			
Friction >	>>	3A  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU			3			
	>	2A  1x   Comb thread   -			2			
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 0610026 - Yarn Quality Tandem right Back(s)**

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				5 		5B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				4 		4B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				3 		3B  2x 28/2 Nm   Ocean   50% CO, 50% PC   TVU	<<	Friction <
				2 		2B  1x   Comb thread   -	<	
				1 		1B  1x   Draw separation thread   -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2