











Pattern No.: 1010099 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
Friction >	>	6A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS		6						
Friction >	>	5A, FOG 1x Nm 100/4 BPM0771 100% CO BROS		5						
				4						
				3						
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track













Pattern No.: 1010099 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
				7						
				6						
				5						
				4				4A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				3				3A, FOG 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
	>	2A - Comb thread -		2						
Friction >	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track







Pattern No.: 1010099 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7		7B, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
Friction >	>	6A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS		6				
Friction >	>	5A, FOG 1x Nm 100/4 BPM0771 100% CO BROS		5		5B - Draw separation thread -	<	Friction <
				4		4A, OLD ROSE 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
				3		3A, FOG 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
	>	2A - Comb thread -		2		2B, FOG 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1010099 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - Residual yarn -	<	Friction <
				7				
				6				
				5				
				4				
				3		3A, FOG 1x Nm 100/4 BPM0771 100% CO BROS	<	Friction <
	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

