






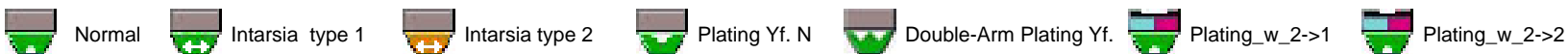









**Pattern No.: 0810501 - Yarn Quality V-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	<	
	>	7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann		7						
				6				6A  2x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<<	Friction <
				5				5A  3x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<<<	Friction <
				4						
				3				3A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	Friction <
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









**Pattern No.: 0810501 - Yarn Quality R-Teil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	<	
	>	7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann		7						
				6				6A  2x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<<	Friction <
				5				5A  3x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<<<	Friction <
				4						
				3				3A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	Friction <
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 0810501 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 28/2   Protection thread   -	<	
	>	7A  1x Elastan 420 dtex, PA 78/2 dtex   6350N   Elastic thread   67,5% PA, 32,5% EA   Zimmermann		7						
				6				6A  2x 76 dtex f 64x2   Trevira Bioactive S 05410   100% PES   Trevira	<<	Friction <
				5						
				4						
				3				3A  1x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<	Friction <
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

