








Pattern No.: 0810026 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A - Residual yarn -	<	Friction <
Friction >	>	7A - Residual yarn -		7						
Friction >	>	6A 1x Lycra - -		6						
				5				5A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>>	4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		4						
				3						
Friction >	>	2A - Comb thread -		2						
Storage ><	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

