









**Pattern No.: 1010181 - Yarn Quality Leibteil(e)**

A	B	C	D	E	D	C	B	A		
				8				8A  -   Residual yarn   -	<	Friction <
Friction >	>	7A  -   Residual yarn   -		7						
Friction >	>>	6A  2x Nm 30/2   Albany   80% WV, 20% PA   AFT		6						
				5				5A  2x Nm 30/2   Albany   80% WV, 20% PA   AFT	<<	Friction <
				4				4A  2x Nm 30/2   Albany   80% WV, 20% PA   AFT	<<	Friction <
				3				3A  2x Nm 30/2   Albany   80% WV, 20% PA   AFT	<<	Friction <
	>	2A  -   Comb thread   -		2						
Friction >	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

