










Pattern No.: 0810168 - Yarn Quality Kragen

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5						
				4				4A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0810168 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6						
				5				5A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				4				4A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0810168 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A		
				8				8A - - Residual yarn - -	<	Friction <
				7						
				6				6A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				5				5A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				4				4A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				3						
	>	2A - - Comb thread - -		2						
Friction >	>	1A - - Draw separation thread - -		1						

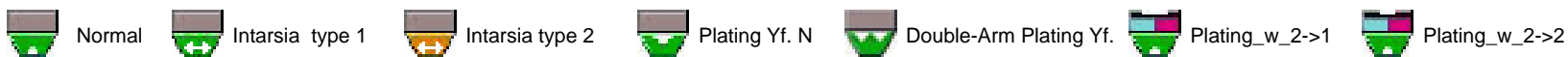
A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track









Pattern No.: 0810168 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8 		8A - - Residual yarn - -	<	Friction <
				7				
				6				
				5 		5A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				4 		4A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				3				
	>	2A - - Comb thread - -		2 				
Friction >	>	1A - - Draw separation thread - -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0810168 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A
				8		8A - - Residual yarn - -	<	Friction <
				7				
Friction >	>>	6A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta		6				
				5		5A, TURKISH SEA 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				4		4A, BLACK 2x Nm 48/2 Crespo 80% MD, 20% SE Hotta	<<	Friction <
				3				
	>	2A - - Comb thread - -		2				
Friction >	>	1A - - Draw separation thread - -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

