






Pattern No.: 0910137 - Yarn Quality Kragen SEN_1

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6						
				5				5A 2x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<<	Friction <
				4				4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
				3						
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track










Pattern No.: 0910137 - Yarn Quality V-Teil(e) SEN_1

A	B	C	D	E	D	C	B	A
						8A - Protection thread -	<	
	>	7A - Protection thread -						
Friction >	>	6A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller						
						5A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
						4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
Friction >	>>	3A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)						
	>	2A - Comb thread -						
	>	1A - Draw separation thread -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track








Pattern No.: 0910137 - Yarn Quality R-Teil(e) SEN_1

A	B	C	D	E	D	C	B	A
				8				8A - Protection thread -
				7				
Friction >	>	6A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller		6				
				5				5A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller
				4				4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)
Friction >	>>	3A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)		3				
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0910137 - Yarn Quality Ärmel SEN_1

A	B	C	D	E	D	C	B	A		
				8				8A - Protection thread -	<	
				7						
				6						
				5				5A 1x Nm 60/4 Vista 50% CO, 50% CMD Schoeller	<	Friction <
				4				4A 2x Nm 50/2 Kilt 62% VI, 22% PA Stretch, 16% WA Filpucci (Filital)	<<	Friction <
				3						
	>	2A - Comb thread -		2						
	>	1A - Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

