

**Pattern No.: 1810115 - Yarn Quality K&W**

A	B	C	D	E	D	C	B	A
						8A  1x Nm 28/2   Acryl   100% PC   -	<	
	>	7A  1x Nm 28/2   Acryl   100% PC   -						
Friction >	>>	6A, GRAPE  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni						
						5A, GRAPE  2x Nm 90/3   Suvin HT   100% CO   Emilcotoni	<<	Friction <
						4A, BLUE  1x Nm 7   Sirte Fiammato   53% LI, 47% CO   Alpes	<	Friction <
Friction >	<	3A, BLUE  1x Nm 7   Sirte Fiammato   53% LI, 47% CO   Alpes						
	>	2A  1x   Comb thread   Zimmermann						
	>	1A  1x   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2