

















**Pattern No.: 1210101 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
				7				
				6		6A  5x Nm 30/2 + 1x Nm 46   Cashwool + Image   100% WV + 80% VI, 20% PES   Zegna Baruffa + Lineapiù	< 6	Friction <
				5				
				4				
				3				
	>	2A  1x   Comb thread   -		2		2B  2x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<<	Friction <
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210101 - Yarn Quality V-Teil(e) links

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
				7				
				6		6A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	< 5	Friction <
				5		5A  1x Nm 46 + 2x Nm 60/2   Image + Millennium   80% VI, 20% PES + 100% WV   Lineapiù + Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa		4				
	>	3A  1x   6350N   Elastic thread   Zimmermann		3		3B  1x 80 den   Monofil T   100% PA   Colorific	<	
	>	2A  1x   Comb thread   -		2		2B  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210101 - Yarn Quality V-Teil(e) rechts

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
Friction >	5 >	7A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa			7			
Friction >	5 >	6A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa			6			
Friction >	>>>	5A  1x Nm 46 + 2x Nm 60/2   Image + Millennium   80% VI, 20% PES + 100% WV   Lineapiù + Zegna Baruffa			5			
Friction >	>	4A  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa			4			
	>	3A  1x 80 den   Monofil T   100% PA   Colorific		3		3B  1x   6350N   Elastic thread   Zimmermann	<	
	>	2A  1x   Comb thread   -		2		2B  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2












## Pattern No.: 1210101 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
Friction >	5 >	7A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa			7			
					6	6A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	< 5	Friction <
					5	5A  1x Nm 46 + 2x Nm 60/2   Image + Millennium   80% VI, 20% PES + 100% WV   Lineapiù + Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa			4			
	>	3A  1x   6350N   Elastic thread   Zimmermann		3		3B  1x 80 den   Monofil T   100% PA   Colorific	<	
	>	2A  1x   Comb thread   -		2		2B  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210101 - Yarn Quality Ärmel links

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
Friction >	5 >	7A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa			7			
					6	6A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	< 5	Friction <
					5	5A  1x Nm 46 + 2x Nm 60/2   Image + Millennium   80% VI, 20% PES + 100% WV   Lineapiù + Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa			4			
	>	3A  1x   6350N   Elastic thread   Zimmermann		3		3B  1x 80 den   Monofil T   100% PA   Colorific	<	
	>	2A  1x   Comb thread   -		2		2B  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -			1			

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.














Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210101 - Yarn Quality Ärmel rechts

A	B	C	D	E	D	C	B	A
	>>	8A  2x Nm 5,7   Residual yarn   -		8		8B  1x Nm 5,7   Residual yarn   -	<	
Friction >	5 >	7A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa		7				
				6		6A  5x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	< 5	Friction <
				5		5A  1x Nm 46 + 2x Nm 60/2   Image + Millennium   80% VI, 20% PES + 100% WV   Lineapiù + Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa		4				
	>	3A  1x 80 den   Monofil T   100% PA   Colorific		3		3B  1x   6350N   Elastic thread   Zimmermann	<	
	>	2A  1x   Comb thread   -		2		2B  1x Nm 14/2   Noon   70% WV, 30% PA   Zegna Baruffa	<	Friction <
	>	1A  1x   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2