










Pattern No.: 0510154 - Yarn Quality Accessories

A	B	C	D	E	D	C	B	A
				8				
				7				
				6		6A, ROSE 1x 11/1 Nm Astro Stretch 40% WM, 29% PA, 28% WV, 3% EA Igea	<	Friction <
				5		5A, VIOLET 2x 24/1 Nm Cipria 70% VI, 30% PBT Raumer	<<	Friction <
				4				
				3				
Friction >	>	2A - Comb thread -		2				
Friction >	>	1A - Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

-  Normal
-  Intarsia
-  Plating Yf. N
-  Plating_w_2->1
-  Plating_w_2->2