





Pattern No.: 1710006 - Yarn Quality Zutaten\_1

A	B	C	D	E	D	C	B	A
				16			16B  1x Nm 44/2   Residual yarn   -	V
				15				
				14				
				13				
				12				
				11				
				10				
				9			9B, BLACK  1x Nm 50/2   Kevlar   100% AR   Schoeller	V
				8				

							7						7B, BLACK-WHITE   1x Nm 40/1   Thermoplastic Yarn   60% PA, 40% Kevlar   Schoeller	V	
							6								
							5								
							4								
							3								
							2								
	V	1A   1x   Draw separation thread   -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.









Plating\_w\_2->1



Plating\_w\_2->2

**Pattern No.: 1710006 - Yarn Quality Strickteil(e)**

A	B	C	D	E	D	C	B	A
						16B  1x Nm 44/2   Residual yarn   -	V	
	V	12A, NAVY SCHUSSFADEN  1x Nm 30   Daytona   100% PP   Sesia						
	V	11A, NAVY  1x Nm 60   Glow   100% PES   Pinori Filati						
	V	10A, BLACK  1x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres						
						9B, GENTIAN  2x EA 156 dtex, PES 167 dtex   Elastic yarn   PES, EA   Fein-Elast Grabher	V	
	V	8A  1x 167 dtex f 34   Grilon KE-60   PES   EMS-Griltech						

							7							7B, BLACK 0034  1x EA 420 dtex, PA 78 x2 dtex   7643C   68% PA, 32% EA   Zimmermann	V
	V	6A, OLIVE  1x Nm 60   Glow   100% PES   Pinori Filati							6						
	V	5A, BLACK  1x dtex 167 f 36 x1   PES SET SDF VW   100% PES   TWD Fibres							5						
									4						
	V	3A, BLACK  1x Nm 60   Glow   100% PES   Pinori Filati							3						
	V	2A, BLACK  1x Nm 60   Glow   100% PES   Pinori Filati							2						
	V	1A  1x   Draw separation thread   -							1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2