













Pattern No.: 0410243 / G127KW22 - Yarn Quality

A	B	C	D	E	D	C	B	A
				8				
				7				
				6 		6A 1x 2,3/1 Nm Jogging 100% PA Raumer	<	
				5 		5A 1x 2,3/1 Nm Jogging 100% PA Raumer	<	
	>	4A 1x 2,3/1 Nm Jogging 100% PA Raumer		4 				
	>	3A 1x 2,3/1 Nm Jogging 100% PA Raumer		3 				
	>	2A - Comb thread -		2		2B - Draw separation thread -	<	
	>	1A - Draw separation thread -		1 				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

 Normal
  Intarsia
  Plating Yf. N
  Plating_w_2->1
  Plating_w_2->2