







**Pattern No.: 1210040 - Yarn Quality Kragen\_1**

A	B	C	D	E	D	C	B	A
				8			8A  1x Nm 7   Protection thread   -	< Friction <
				7			7A  1x Nm 7   Protection thread   -	< Friction <
				6			6A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	< Friction <
				5				
				4			4A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	< Friction <
				3				
	>	2A  -   Comb thread   -		2				
	>	1A  -   Draw separation thread   -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



## Pattern No.: 1210040 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
						8A  1x Nm 7   Residual yarn   -	<	Friction <
Friction >	>	6A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea						
Friction >	>>>	5A  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa				5B  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea				4B  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	<	Friction <
	>	2A  -   Comb thread   -				2B  4x Nm 30/2 + 2x Lycra 22 dtex, PA 78 dtex   Cashwool + 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	< 6	Friction <
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210040 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
						8A  1x Nm 7   Residual yarn   -	<	Friction <
Friction >	>	6A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea						
Friction >	>>>	5A  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa				5B  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<<<	Friction <
Friction >	>	4A  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea				4B  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	<	Friction <
	>	2A  -   Comb thread   -				2B  4x Nm 30/2 + 2x Lycra 22 dtex, PA 78 dtex   Cashwool + 4495X   100% WV + 93,8% PA, 6,2% EA   Zegna Baruffa + Zimmermann	< 6	Friction <
	>	1A  -   Draw separation thread   -						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating\_w\_2->1



Plating\_w\_2->2

## Pattern No.: 1210040 - Yarn Quality Ärmel

A	B	C	D	E	D	C	B	A		
				8				8A  1x Nm 7   Residual yarn   -	<	Friction <
				7						
				6						
				5				5B  3x Nm 30/2   Cashwool   100% WV   Zegna Baruffa	<<<	Friction <
				4				4B  1x Nm 2,9   Airsoft   45% WV, 45% PES, 10% PC   Igea	<	Friction <
				3						
	>	2A  -   Comb thread   -		2						
	>	1A  -   Draw separation thread   -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2