













Pattern No.: 1710025 - Yarn Quality Kragen_1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	
				7						
				6						
				5						
				4				4A 2x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	>>+<<	Friction <
				3						
				2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 1710025 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
	>	8A 1x Nm 50/2 Protection thread -		8		8B 1x Nm 50/2 Protection thread -	<	
				7				
Friction >	><	6A 1x Nm 270/4 + 1x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar		6		6B 1x Nm 270/4 Eden 100% CO HF by Suedwolle	<	Friction <
Friction >	><<	5A 1x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar		5				
				4		4A 1x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	>><	Friction <
Friction >	>	3A 1x Nm 270/4 Eden 100% CO HF by Suedwolle		3		3B 1x Nm 270/4 + 1x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	><	Friction <
				2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.











Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710025 - Yarn Quality R-Teil(e)

A	B	C	D	E	D	C	B	A
				8				8A 1x Nm 50/2 Protection thread -
				7				
	>	6A 1x dtex 450 CRY Mini PA, HT JRC-Reflex		6				6B 1x Nm 270/4 Eden 100% CO HF by Suedwolle
Friction >	>	5A 1x Nm 270/4 Eden 100% CO HF by Suedwolle		5				
				4				4A 1x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar
				3				3A 1x Nm 270/4 + 1x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar
	>	2A 1x Nm 60 Glow 100% PES Pinori Filati		2				
	>	1A 1x Draw separation thread -		1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710025 - Yarn Quality Ärmel links 1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	
				7						
				6				6A 1x Nm 270/4 Eden 100% CO HF by Suedwolle	<	Friction <
				5						
				4				4A 1x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	>><	Friction <
				3				3A 1x Nm 270/4 + 1x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	><	Friction <
				2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.








Plating_w_2->1



Plating_w_2->2

Pattern No.: 1710025 - Yarn Quality Ärmel rechts 1

A	B	C	D	E	D	C	B	A		
				8				8A 1x Nm 50/2 Protection thread -	<	
				7						
				6				6A 1x Nm 270/4 Eden 100% CO HF by Suedwolle	<	Friction <
				5						
				4				4A 1x Nm 270/4 + 2x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	>><	Friction <
				3				3A 1x Nm 270/4 + 1x dtex 83 f34 Eden + T400 100% CO + 100% PES HF by Suedwolle + Fulgar	><	Friction <
				2						
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track

