








Pattern No.: 0310617 / D050G52 - Yarn Quality V-Teil(e)

A	B	C	D	E	D	C	B	A
				8				
				7				
				6			6A  4x 28/2 Nm   Commando   -   -	-
				5				
				4			4A  4x 44/3 Nm   Ribes   80% WV, 20% PC   Schoeller	-
				3			3A  4x 28/2 Nm   Commando   -   -	-
	-	2A  -   Comb thread   -		2			2B  4x 28/2 Nm   Commando   -   -	-
	-	1A  -   Draw separation thread   -		1			1B  -   Elastic thread   -	-

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia type 1



Intarsia type 2



Plating Yf. N



Plating\_w\_2->1



Plating\_w\_2->2