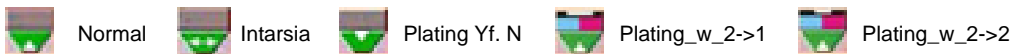


Pattern No.: 0410459 - Yarn Quality Tandem left

A	B	C	D	E	D	C	B	A
Friction >	>	8A, QUERLINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		8		8B, QUERLINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	Friction <
	>	7A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		7		7B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
	>	6A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		6		6B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
	>	5A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		5		5B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
Friction >	>	4A, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller		4		4B, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
Friction >	>	3A, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller		3		3B, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
	>	2A - Comb thread -		2				
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Pattern No.: 0410459 - Yarn Quality Tandem right

A	B	C	D	E	D	C	B	A
Friction >	>	8A, QUERLINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		8		8B, QUERLINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	Friction <
	>	7A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		7		7B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
	>	6A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		6		6B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
	>	5A, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU		5		5B, LINIEN 1x 18/2 Nm News 250221 60% CO, 40% PC TVU	<	
Friction >	>	4A, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller		4		4B, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
Friction >	>	3A, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller		3		3B, GRUND 1x 26/2 Nm Zefir 100% WV Schoeller	<	Friction <
	>	2A - Comb thread -			2			
	>	1A - Draw separation thread -		1		1B - Draw separation thread -	<	

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Intarsia



Plating Yf. N



Plating_w_2->1



Plating_w_2->2