











Pattern No.: 1710019 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
				16			16A 1x Nm 50/2 Protection thread -	<
				15				
				14				
				13			13A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<
				12			12A, ROYAL 3057 1x dtex 78 f 23 x2 Timbrelle PA 6.6 HE 100% PA TWD Fibres	<
				11			11A, BLACK 0034 1x Lycra 22 dtex, PA 78 dtex 4495X 93,8% PA, 6,2% EA Zimmermann	<
				10				
				9				
				8			8A, BLUE 419 1x Nm 60 Glow 100% PES Pinori Filati	<

							7								
							6						6A, ROYAL 8554 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	<<	
							5						5A, BLACK 8010 1x dtex 76 f 24 x1 Diolen text. SET 100% PES TWD Fibres	<	
							4						4A, ROYAL 8554 2x dtex 76 f 24 x1 Diolen text. SET trilobal 100% PES TWD Fibres	<<	
							3								
							2						2A, BLACK 47010 2x dtex 167 f 36 x1 PES SET SDF VW 100% PES TWD Fibres	<<	
	>	1A 1x Draw separation thread -					1								

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating_w_2->1



Plating_w_2->2