









Pattern No.: 0710425 - Yarn Quality K&W

A	B	C	D	E	D	C	B	A		
				8				8A 1x Elastan 420 dtex, PA 78/2 dtex Ultralastic 6350N Elastic thread 67,5% PA, 32,5% EA Zimmermann	<	
Friction >	>>>	7A 3x Nm 30/2 Cashwool 100% WV Zegna Baruffa		7						
				6				6A 3x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<<	Friction <
Friction >	>>>	5A 3x Nm 30/2 Cashwool 100% WV Zegna Baruffa		5				5B 1x Nm 5 Soffstar 50% WV, 50% PA Filpucci	<	Friction <
				4				4A 3x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<<	Friction <
				3				3A 1x Nm 14/2 Residual yarn -	<	
	>	2A 1x Comb thread -		2				2B 3x Nm 30/2 Cashwool 100% WV Zegna Baruffa	<<<	Friction <
	>	1A 1x Draw separation thread -		1						

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



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Other Requirements:

Programm von linkem und rechten Handschuh haben die gleiche FDF-Grundstellung
