








## Pattern No.: 1410083 - Yarn Quality Strickteil(e)

A	B	C	D	E	D	C	B	A
Friction >	>	8A, BLUE  1x Nm 3,1   Biakka   90% LI, 10% VI   C.T.F.		 8				
Friction >	>>	7A, BLUE  2x Nm 3,1   Biakka   90% LI, 10% VI   C.T.F.		 7				
Friction >	>	6A, RED  1x Nm 3,1   Biakka   90% LI, 10% VI   C.T.F.		 6				
				5				
				4 		4A, BLUE  1x Nm 3,1   Biakka   90% LI, 10% VI   C.T.F.	<	Friction <
				3 		3A, ECRU  1x Nm 6   Fluid   40% CO, 30% LI, 30% PC   Igea	<	Friction <
	>	2A  1x   Comb thread   -		 2				
	>	1A  1x   Draw separation thread   -		 1				

A: Feed Wheel B: Feed C: Yarn count D: Feeder E: Track



Normal



Normal-ADF



Intarsia type 1



Intarsia type 2



Plating Yf. N



Double-Arm Plating Yf.



Plating\_w\_2->1



Plating\_w\_2->2